

INSTRUCTIONS FOR THERMOWELD PACKING MATERIAL

Packing Material is used to prevent the molten weld metal from leaking out of the mold. When cable opening becomes worn from heavy use, the packing material may be used to prolong mold use. It is also used around 7 strand cable to prevent leaking.

1. Setup mold per instructions included with mold up to the step prior to adding the weld metal.
2. Remove a piece of packing material and work with hands until pliable.
3. Place packing around conductor where it enters into mold. Ensure that packing is stuck to both the conductor and the mold.
4. Add weld metal per instructions included with the mold and follow welding procedures.
5. Remove all packing material from mold prior to next weld. Packing material is not reusable.

Caution: This packing material to be used on outside of mold only. If packing gets into weld cavity, gassy welds will result.

